



You haven't experienced a Company like Stylmark before! We are an employee-owned leader in designing and manufacturing finished fixtures and full solutions, including aluminum and steel, LED lighting, displays, showcases, fitting rooms, shelving and more.

Press Brake Operator

The Press Brake Operator is responsible for the fabrication of sheet metal materials. Primary responsibility will be set-up and operating of the shear and programmable brake presses while also being proficient in the operation of other equipment in the fabrication department including the turret, laser and waterjet.

Shear & Press Brake Responsibilities

Pulls raw material, shears material to size, develops bend sequences, programs press brakes, and sets-up and operates equipment in a production mode.

Manufacturing Duties:

- Monitors tool status and usage to insure that needed tools are available when required. May include specification of new tooling, modification of existing tooling, and maintenance of tooling.
- Reads fabrication and roll form prints, production orders, tally sheets, bills of materials and process sheets to assure customer orders are completed accurately and according to Stylmark's quality standards.
- Sets up and operates machines to assure parts are cut, formed, punched, drilled, milled and/or deburred to specified dimensions.
- Inspects all work at each step of production to assure compliance with Stylmark's Quality Standard Policy and Procedures.
- Performs other duties as required or assigned.

Safety

- Maintains a clean and orderly workstation to assure a safe environment and compliance with environmental guidelines.
- Follows company safety policy and procedures.
- Operates all equipment safely in accordance with equipment specifications and Stylmark guidelines.
- Cleans work area after each completed job; picks up the work area at the end of each shift.
- Removes burrs for all parts immediately after each manufacturing operation.
- Returns all items and tools to their proper place.

Desired Education and Experience

- High school education and at least five years of experience working with NC programmable press brake; or a combination of education and experience providing equivalent knowledge
- Trade school certification is desirable
- Laser, turret and waterjet experience also highly desirable

Required Knowledge, Skills and Abilities

- Knowledge of and ability to perform work within all areas of the Fabrication Department including shear, press break, laser, turret and waterjet.
- Basic math skill to perform addition, subtraction, multiplication, division, decimals, fractions and conversions; ability to compute degrees of an angle.
- Ability to read and interpret information from various production forms including prints, orders, tally sheets, bills of material and process sheets.
- Knowledge of and ability to use measuring devices (such as veneers, calipers, angle finders and squares).
- Ability to fluently read, write & speak English.
- Skill in hand-eye coordination and manual dexterity.
- Ability to be flexible such as adapting plans, schedules or actions to accomplish the most productive work environment.
- Ability to be self-directed such as planning workflow, priorities and resources needed without continuous supervision; ability to accept and follow work direction.
- Ability to work cooperatively within a team to make the work of the group successful; ability to instruct others in the use of fabrication machines, equipment or methods used at Stylmark.
- Ability to exert up to 100 pounds of force occasionally; ability to exert up to 20 pounds of force frequently to move objects.

Sound like you?

We are an entrepreneurial, family-like environment where everyone's ideas matter and add value. We have fun, collaborate and learn from each other.

Stylmark offers a strong total compensation package including:

- Market competitive salary
- Signing Bonus
- Employee Stock Ownership Plan
- Medical
- Dental
- Paid Time Off
- Holiday Pay
- Short Term Disability
- Long Term Disability
- 401(k) / Roth with Employer Match
- Underground, free parking

We are an equal opportunity employer and value diversity at our company. We do not discriminate on the basis of race, religion, color, national origin, gender, sexual orientation, age, marital status, veteran status, or disability status.

Job Type: Full-time

Salary: \$22.50 to \$29.50 per hour (*Pay is dependent on skills and qualifications)

Please submit cover letter/resume to: hr@stylmark.com